# Safety Interlock Switch

P-1488 819-0467

## Installation & Operating Instructions





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AWARNING Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel.

### Description

Safety Switch with positive opening normally closed contacts which can only be activated with a specially designed mating key that protects against unintended operation.

#### **Features**

- · Easy installation
- Actuator head can be oriented to 4 different approach directions quickly and easily
- Positive opening of the normally closed contacts for safety
- UL listed
- NEMA-4 rating
- Easy wiring access
- 3 cable entry holes with M20X1.5 threads
- 1/2" NPT conduit adaptor supplied with switch part # 104-8001-004
- Strain relief adaptors are available to order part # 280-8035-002

#### **MECHANICAL FEATURES**

Enclosure: Thermoplastic.

glass fiber reinforced

Actuator: Separate Actuator,

Aluminum (M5 dia. mounting holes) with plastic snap cover

Switch 2 x M5 round and

Mounting: 2 x M5 elongated

holes

Operational -30°C/+80°C Temperature: -22°F/+176°F

Contact 1 N.O. - 1 N.C. with Type: forced disconnect of

N.C. contacts

Mechanical 1 million switch Life: operations

Protection: IP 65/Nema 4

Termination: 4 screw terminal connections M3.5

Connections

Screws

#### **ELECTRICAL FEATURES**

Rated voltage: = 500V AC Max

Rated current: = 10 A max. sus-

tained current

CSA: 10A, 300VAC,

A300, Same polarity

Utilization Categories per IEC 945-5-1,

AC = 15

DC = 13

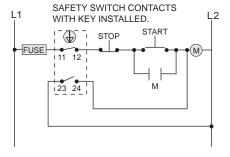
#### **APPROVALS**



#### **STANDARDS**

**GS-ET 15** 

VDE 0113 VDE 0660 Part 200 → IEC 947-5-1

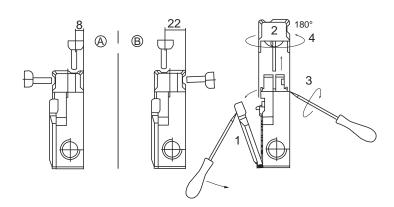


Special wiring for the safety-interlock switch to prevent tampering. The N.O contact 23-24 short circuits the coil of motor starter (M) with key removed. If the N.C. contact 11-12 were jumpered, the fuse would blow when the key is removed from the switch and an attempt is made to restart the circuit.

**NOTE:** Fuse to be 10 Amp slow acting or 16 Amp fast acting type.

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#### **Actuation Directions**

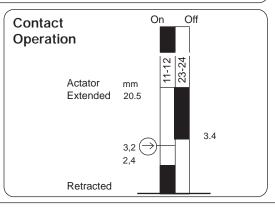


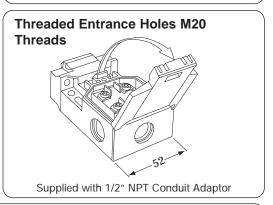
- 4 approach directions by changing the cap's position A or B.
- Cover 1 has to be opened before changing cap 2.
- · Insert the screwdriver point into the separable gap housing and rotate screwdriver (until the cap unlocks) 3.
- Remove the cap and according to picture 4 turn around 180°, to put into housing and close the cover to lock cap.
- Radial actuation will reduce the mechanical life of the switch. Observe the minimum radius as shown in the Actuator Mounting directions.
- Unused key slots covered with plastic insert.

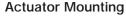
#### Mechanical/Dimensions mm

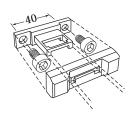
mm x .0394 = inches

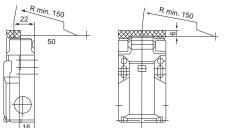
**Switching Diagram** 

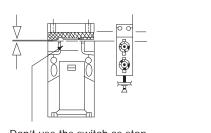












Don't use the switch as stop.

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### Warranty

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#### **Changes in Dimensions and Specifications**

All dimensions and specifications shown in Warner Electric catalogs are subject to change without notice. Weights do not include weight of boxing for shipment. Certified prints will be furnished without charge on request to Warner Electric.



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P-1488 819-0467 7/05 Printed in USA